 Degree competences to which the subject contributes

Specific:
1. Knowledge and ability to design and calculate integrated manufacturing.

Teaching methodology

The teaching methodology is divided in three parts:
- Theoretical content sessions.
- Lab sessions or Problem solving sessions.
- Autonomous work and homeworks.

In the theoretical content sessions, teachers will introduce the theoretical foundations of the subject, concepts, methods and results illustrated with suitable examples to facilitate understanding.
In the problem solving sessions, the teacher will guide the student in the application of theoretical concepts for troubleshooting. Exercises will be proposed and solved in the classroom and outside the classroom, to promote contact and use of the basic tools necessary for the troubleshooting.
Students, independently, have to work the material provided by the teacher and the result of the sessions to assimilate and fix problem concepts. The faculty will provide a curriculum and activity tracking (ATHENA).

Learning objectives of the subject

The basic objectives of this subject are the following:
Machine elements design and manufacturing processes of metallic materials. Capacity to choose a particular manufacturing method for a part type, according to their properties and characteristics, number of parts to be manufactured ...
Calculation procedures for designing different machine elements, based on the most common failure criteria, and the implications of material fatigue.
# 220207 - Machine Design and Manufacturing Technologies

## Study load

<table>
<thead>
<tr>
<th>Total learning time: 187h 30m</th>
<th>Hours large group: 45h 24.00%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Hours medium group: 0h 0.00%</td>
</tr>
<tr>
<td></td>
<td>Hours small group: 22h 30m 12.00%</td>
</tr>
<tr>
<td></td>
<td>Guided activities: 0h 0.00%</td>
</tr>
<tr>
<td></td>
<td>Self study: 120h 64.00%</td>
</tr>
</tbody>
</table>
## Content

<table>
<thead>
<tr>
<th>Module 1: Introduction to the design and manufacturing of mechanical elements</th>
<th>Learning time: 4h</th>
</tr>
</thead>
</table>
| **Description:** | Theory classes: 2h  
Self study : 2h |
| - Relation between the design and the manufacturing process.  
- Flexible and Concurrent engineering |  |

<table>
<thead>
<tr>
<th>Related activities:</th>
<th></th>
</tr>
</thead>
</table>
| Activity 3: Midterm  
Activity 4: Final |  |

<table>
<thead>
<tr>
<th>Module 2: Machine element design</th>
<th>Learning time: 73h 30m</th>
</tr>
</thead>
</table>
| **Description:** | Theory classes: 15h  
Laboratory classes: 8h 30m  
Self study : 50h |
| - Theory of mechanical fatigue and union.  
- Design, selection and calculation of non-permanent fasteners.  
- Design, selection and calculation of permanent fasteners.  
- Design, selection and calculation of transmission elements.  
- Design, selection and calculation of suspension elements |  |

<table>
<thead>
<tr>
<th>Related activities:</th>
<th></th>
</tr>
</thead>
</table>
| Activity 1: Homework  
Activity 2: Lab report  
Activity 3: Midterm  
Activity 4: Final |  |
220207 - Machine Design and Manufacturing Technologies

<table>
<thead>
<tr>
<th>Module 3: Manufacturing Quality Control</th>
<th>Learning time: 32h</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Theory classes: 8h</td>
</tr>
<tr>
<td></td>
<td>Laboratory classes: 6h</td>
</tr>
<tr>
<td></td>
<td>Self study: 18h</td>
</tr>
</tbody>
</table>

**Description:**
- Process measurement and quality control in manufacturing.
- Dimensional and geometric tolerances
- Uncertainty of measurement
- Functional Dimension
- Surface Finish and Hardness

**Related activities:**
- Activity 1: Homework
- Activity 2: Lab report
- Activity 3: Midterm
- Activity 4: Final

<table>
<thead>
<tr>
<th>Module 4 Manufacturing processes</th>
<th>Learning time: 78h</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Theory classes: 20h</td>
</tr>
<tr>
<td></td>
<td>Laboratory classes: 8h</td>
</tr>
<tr>
<td></td>
<td>Self study: 50h</td>
</tr>
</tbody>
</table>

**Description:**
- Design, calculation and molding tool manufacturing.
- Design and fabrication of matrix calculation of hot metal deformation.
- Design and fabrication of matrix calculation of cold metal forming.
- Design, symbols and welding processes.
- Machining Processes.
- Prototyping Processes.

**Related activities:**
- Activity 1: Homework
- Activity 2: Lab report
- Activity 3: Midterm
- Activity 4: Final
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**Qualification system**

The final grade depends on the following activities:
- Activity 1: Homeworks weight: 10%
- Activity 2: Lab reports, weight: 15%
- Activity 3: Midterm Exam, weight: 25%
- Activity 4: Final Exam, weight: 50%

All students unable to attend the third activity (midterm exam), or not pass, will have the option to retrieve the mark during the fourth activity (final exam). Students with a mark less than 5 can do this new exam. The mark achieved is higher it will replace the previous one.

**Bibliography**

**Basic:**


**Complementary:**
