220270 - Applied Statistics in Industrial Engineering

**Coordinating unit:** 205 - ESEIAAT - Terrassa School of Industrial, Aerospace and Audiovisual Engineering
**Teaching unit:** 715 - EIO - Department of Statistics and Operations Research
**Academic year:** 2018
**Degree:** MASTER’S DEGREE IN INDUSTRIAL ENGINEERING (Syllabus 2013). (Teaching unit Optional)
**ECTS credits:** 5
**Teaching languages:** Catalan

### Prior skills

To follow this course it is necessary to have some basic knowledge on statistics (covariance, correlation coefficient, linear regression) and on linear algebra (matrix calculus and eigenvalues and eigenvectors).

### Degree competences to which the subject contributes

**Specific:**
1. Ability to exercise direction in organizations and departments.
2. Ability to design, develop and apply analytical methods (quantitative methods, statistical models and decision tools) for making strategic, tactical and operational decisions in organizations.
3. Ability to analyze, diagnose, design solutions and manage complex systems that integrate various resources of an organization keeping in mind the business environment.
4. Ability to apply theories and inherent principles of the organization in order to analyze complex and uncertainty situations, and make decisions using engineering tools.

### Teaching methodology

The course is organized around three main activities:
- Lectures
- Practical sessions (exercises and laboratory sessions)
- Autonomous work

In the lectures, teachers will introduce the theoretical basis of the subject, concepts, methods and results, given convenient examples to assist the understanding.

During the practical sessions, teachers will guide the students in the application of the theoretical concepts for problem solving, putting special emphasis on critical thinking skills. Exercises will be proposed to solve in and outside the classroom, in order to put the students in contact with the use of the tools developed in the lectures.

Students, on their own, should work on the supplied materials and the results of the practical sessions, in order to assimilate and fix the concepts. Professors will supply a syllabus of the course and guidelines to follow activities.

Observation: Although the materials are written in catalan, classroom sessions might be delivered in Spanish if it is needed.

### Learning objectives of the subject

This course provides the student with a series of advanced statistical tools which have been developed in the area of statistics in response to industrial and managerial problems.

It is a quantitative course, where statistical tools that can be used in decision taking on the basis of collected data. In
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In particular, it covers forecasting computations from data series and some multivariate analysis methods.

<table>
<thead>
<tr>
<th>Study load</th>
<th>Hours large group:</th>
<th>30h</th>
<th>24.00%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Hours small group:</td>
<td>15h</td>
<td>12.00%</td>
</tr>
<tr>
<td></td>
<td>Self study:</td>
<td>80h</td>
<td>64.00%</td>
</tr>
</tbody>
</table>
# 220270 - Applied Statistics in Industrial Engineering

## Content

### M1 Module. Introduction to multivariate analysis

**Learning time:** 8h 30m  
**Theory classes:** 3h 30m  
**Self study:** 5h  

**Description:**  
Multivariate statistics is quite a wide area within statistics, specialized in treating multidimensional observations. That is, it can be applied to populations where two or more characteristics are simultaneously measured. Because of its nature, its study requires certain matrix algebra skills and some basic statistics concepts, such as variance, covariance and correlations. This first introduction reviews these concepts.

**Related activities:**  
1, 2, 3  

**Specific objectives:**  
Revise concepts that will be needed for following the course

### M2 Module. Principal Components Analysis

**Learning time:** 35h  
**Theory classes:** 7h  
**Laboratory classes:** 6h  
**Self study:** 22h  

**Description:**  
Principal components address the problems that arise when several variables which have been measured on a large set of individuals need to be analyzed, and the size of the database complicates an easy and efficient interpretation, whilst correlations among variables reduce the efficacy of other methods. The graphical representation of the variables and individuals on the space defined by the principal components allows to visualize the relationships among the variables, the similarities among individuals and the mutual associations. Indeed, principal components can be seen as the projection of the individuals on a lower dimension space that minimizes the lost information.

**Related activities:**  
1, 2, 3 and 5  

**Specific objectives:**  
Provide the student with the ability to reduce the volume of tables of quantitative data collected on a sample, without losing much information
### M3 Module: Correspondence Analysis

**Learning time:** 16h 30m  
- Theory classes: 5h 30m  
- Laboratory classes: 1h  
- Self study: 10h

**Description:**  
Correspondence analysis is focused on the study of two-entry tables where individuals are classified according to two different criteria. They yield a geometric representation on a low dimensional space, which is simple and precise, and allows to visualize association between categories of the same classification criterion, and among both of them.

**Related activities:**  
1, 2, 3

**Specific objectives:**  
At the end of the course the student should be able to identify possible relationships between the categories used to classify individuals in a two-entry table.

### S1 Module: Introduction to Time Series

**Learning time:** 5h  
- Theory classes: 2h  
- Self study: 3h

**Description:**  
A Time Series is a set of observations of the same magnitude ordered along the time. The objective of this module and the following ones is to analyze a series to extract its behavioral pattern, validate its goodness of fit, and forecast, as long as possible, its future evolution. A necessary tool to achieve this objective is linear regression, which will be revised in this introduction.

**Related activities:**  
1, 2, 4

**Specific objectives:**  
To present the concept of Time Series, and review some concepts that will be required in the forthcoming modules.
### S2 Module: Classical decomposition of Time Series

**Learning time:** 11h  
- Theory classes: 3h  
- Laboratory classes: 1h  
- Self study: 7h

**Description:**  
This module develops the so-called Classical Decomposition method, which decomposes the series in trend, seasonality, cyclic component, and residuals. To model the series and be able to do forecasts it is necessary to stabilize it by freeing it from the seasonal component, by means of moving averages. Once the conjunction (additive or multiplicative) of the components, a final model is obtained, which will allow to forecast future values.

**Related activities:**  
1, 2, 4

**Specific objectives:**  
Provide the student with the ability to identify additive and multiplicative series, and to model their trend and seasonality components, in order to build adequate models for each time series.

### S3 Module: Time series modelling using categorical variables

**Learning time:** 15h  
- Theory classes: 2h  
- Laboratory classes: 3h  
- Self study: 10h

**Description:**  
Modeling Time Series by means of categorical variables is a generalization of the classical decomposition method, that allows to model simultaneously the trend and the seasonality. Moreover, it does not require deciding a priori whether the model should be additive or multiplicative. As opposed, a very general model, which includes both effects is proposed as a starting point, and it is the method itself who determines which of them are relevant in the series evolution. Thanks to this fact, the use of categorical variables in the process of time series modeling allows to overcome one of the principal limitations of classical decomposition, since it allows to build adequate models for series with a mixed behavior.

**Related activities:**  
1, 2, 4 and 6

**Specific objectives:**  
Provide the student the ability to model series with trend and seasonality, independently of their interaction.
### -S4 Module: Autocorrelation

**Learning time:** 21h  
Theory classes: 4h  
Laboratory classes: 3h  
Self study: 14h

**Description:**  
This module presents the correlogram (graphical representation of the autocorrelation function). It can be used to confirm the seasonality of the series and its periodicity, as well as to determine the maximum number of allowable forecasts.

**Related activities:**  
1, 2, 4 and 6

**Specific objectives:**  
Give the student the necessary skills for correlogram elaboration and interpretation.

### -S5 Module: Other forecasting techniques

**Learning time:** 13h  
Theory classes: 3h  
Laboratory classes: 1h  
Self study: 9h

**Description:**  
This module develops some methods based on exponential smoothing which can be applied, in particular, to model series that do not present a stable trend along the data collection period, or for which not much information is available.  
It also contains brief overview of Box Jenkis methodology.

**Related activities:**  
1, 2, 4.

**Specific objectives:**  
Overview other techniques that become useful to work with series that do not present a strong structure given by a trend and a seasonality.
## Planning of activities

<table>
<thead>
<tr>
<th>Activity 1: Large group sessions/ Theory and exercises</th>
<th>Hours: 67h</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Description:</strong></td>
<td>Theory classes: 27h</td>
</tr>
<tr>
<td>Attendance to the theory and practice sessions, and previous and subsequent training.</td>
<td>Self study: 40h</td>
</tr>
<tr>
<td><strong>Support materials:</strong></td>
<td></td>
</tr>
<tr>
<td>Documentation made available through Atenea</td>
<td></td>
</tr>
<tr>
<td>Course bibliography</td>
<td></td>
</tr>
<tr>
<td><strong>Specific objectives:</strong></td>
<td></td>
</tr>
<tr>
<td>Transfer the necessary knowledge for a correct interpretation of the contents developed in the large group sessions.</td>
<td></td>
</tr>
<tr>
<td>Solving of exercises, and discussion on any doubts that might arise in relation to the course contents.</td>
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<tr>
<td>Generic competences training.</td>
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<table>
<thead>
<tr>
<th>Activity 2: Practice sessions</th>
<th>Hours: 19h</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Description:</strong></td>
<td>Laboratory classes: 7h</td>
</tr>
<tr>
<td>Attendance to the practical sessions, and previous and subsequent preparation.</td>
<td>Self study: 12h</td>
</tr>
<tr>
<td>During these sessions the problem will guide the students through the solution of practical problems, encouraging the discussion among all attendants.</td>
<td></td>
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<tr>
<td><strong>Support materials:</strong></td>
<td></td>
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<tr>
<td>Notes and exercise sheets provided through Atenea</td>
<td></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Activity 3: Partial exam</th>
<th>Hours: 5h</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Description:</strong></td>
<td>Theory classes: 1h</td>
</tr>
<tr>
<td>Individual and written exam concerning the contents of modules M1, M2 and M3</td>
<td>Self study: 4h</td>
</tr>
<tr>
<td><strong>Support materials:</strong></td>
<td></td>
</tr>
<tr>
<td>Statement of the partial exam.</td>
<td></td>
</tr>
<tr>
<td>Students can use all their notes, and the material made available through Atenea. Bibliography is also allowed.</td>
<td></td>
</tr>
<tr>
<td><strong>Descriptions of the assignments due and their relation to the assessment:</strong></td>
<td></td>
</tr>
<tr>
<td>The deliverable will be the exam sheet with marked answers.</td>
<td></td>
</tr>
<tr>
<td>It represents 40% of the final course mark</td>
<td></td>
</tr>
<tr>
<td><strong>Specific objectives:</strong></td>
<td></td>
</tr>
<tr>
<td>The exam should prove that the student has acquired and fixed the concepts, principles and basic foundations related with modules M1, M2 and M3.</td>
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</tbody>
</table>
### Activity 4: Final exam

<table>
<thead>
<tr>
<th>Description:</th>
<th>Individual and written test concerning the contents of modules S1, S2, S2, S4 and S5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Support materials:</td>
<td>Statement of the final exam. Students can use all their notes, and the material made available through Atenea. Bibliography is also allowed.</td>
</tr>
<tr>
<td>Descriptions of the assignments due and their relation to the assessment:</td>
<td>The deliverable will be the exam sheet with marked answers. It represents 40% of the final course mark</td>
</tr>
<tr>
<td>Specific objectives:</td>
<td>The test must prove that the student has acquired and fixed the concepts, principles and basic fundamentals related with modules S1, S2, S3, S4 and S5.</td>
</tr>
</tbody>
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<table>
<thead>
<tr>
<th>Hours:</th>
<th>10h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Theory classes:</td>
<td>2h</td>
</tr>
<tr>
<td>Self study:</td>
<td>8h</td>
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</tbody>
</table>

### Activity 5: Multivariate analysis project

| Description: | Individual project on the practical application of the contents of module M2. In this project the student will have to perform a principal components analysis of a data set provided by the professor, using a worksheet. |
| Support materials: | Course notes, project sketch and assigned dataset. Worksheet prepared as a support for the development of the project. |
| Descriptions of the assignments due and their relation to the assessment: | The deliverable will be a report on the application of principal components analysis on the assigned data set, that the student must hand it within the prespecified time window. This task represents 10% of the final course mark |
| Specific objectives: | This project must prove that the student is able to apply correctly the tools developed in module M2, and use the obtained results to raise reasonable conclusions. |

<table>
<thead>
<tr>
<th>Hours:</th>
<th>12h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Laboratory classes:</td>
<td>4h</td>
</tr>
<tr>
<td>Self study:</td>
<td>8h</td>
</tr>
</tbody>
</table>

### (ENG) ACTIVITAT 6: PRÀCTICA DE SÈRIES TEMPORALS

| Description: | Individual project. Practical application of the contents of modules S3 and S4 to a particular dataset. |
| Support materials: | Course notes, project sketch and individual dataset |

<table>
<thead>
<tr>
<th>Hours:</th>
<th>12h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Laboratory classes:</td>
<td>4h</td>
</tr>
<tr>
<td>Self study:</td>
<td>8h</td>
</tr>
</tbody>
</table>
Descriptions of the assignments due and their relation to the assessment:

The deliverable will be the report of the application of the necessary tools to the assigned dataset, and must be handed within the specified time window.
This task represents 10% of the final course mark

Specific objectives:

The report must prove that the student is able to study the data of his/her assigned dataset, model their behavior, give an interpretation of the obtained model, and compute the allowable forecasts.

Qualification system

The final mark of the course depends on the following evaluation activities:
- Activity 3 (partial exam), weight: 40%
- Activity 4 (final exam), weight: 40%
- Activity 5, weight: 10%
- Activity 6, weight: 10%

Any student who cannot attend to the midterm exam (activity 3) or that wants to improve the obtained grade, will have the opportunity to improve that grade by taking an additional written exam that will take place the same day as the final exam (activity 4). The grade obtained in this test will range between 0 and 10, and will replace that of the midterm exam in case it is higher.

For those students who meet the requirements and submit to the reevaluation examination, the grade of the reevaluation exam will replace the grades of all the on-site written evaluation acts (tests, midterm and final exams) and the grades obtained during the course for lab practices, works, projects and presentations will be kept.
If the final grade after reevaluation is lower than 5.0, it will replace the initial one only if it is higher. If the final grade after reevaluation is greater or equal to 5.0, the final grade of the subject will be pass 5.0.

Regulations for carrying out activities

All evaluation activities (3, 4, 5 and 6) will be written, and performed individually.
### Bibliography

**Basic:**


**Complementary:**


**Others resources:**

- Course notes, exercises, videos and quizzes available in Atenea (in catalan)