



Course guide

295462 - 295TM113 - Advanced Manufacturing

Last modified: 08/08/2024

Unit in charge: Barcelona East School of Engineering
Teaching unit: 712 - EM - Department of Mechanical Engineering.
Degree: MASTER'S DEGREE IN MECHANICAL TECHNOLOGIES (Syllabus 2024). (Optional subject).
Academic year: 2024 **ECTS Credits:** 6.0 **Languages:** English

LECTURER

Coordinating lecturer: RAMON JEREZ MESA

Others: Primer quadrimestre:
BÀRBARA ADROVER MONSERRAT - Grup: T11, Grup: T12
RAMON JEREZ MESA - Grup: T11, Grup: T12

PRIOR SKILLS

Have knowledge about the different groups of materials that can be used to make parts, as well as their properties and how to characterize them.

Please refrain from enrolling students who do not have prior knowledge of manufacturing processes through chip removal, volumetric and sheet plastic deformation and additive manufacturing.

TEACHING METHODOLOGY

The course will be developed through theoretical classes of content exhibition, flipped classrooms for some of the contents, laboratory practices and open house sessions in companies and research labs.

LEARNING OBJECTIVES OF THE SUBJECT

The subject aims to transmit to students the ability to:

1. Take decisions on the appropriate techniques to characterize the properties of the products obtained by different processes.
2. Design and manufacture functional parts and / or prototypes based on reverse engineering techniques.
3. Design the manufacturing process and manufacture parts using new non-conventional methods.
4. Use tools to determine the best values for the different parameters that act as variables in a manufacturing process.
5. Analyze the quality of a process based on the functional properties of the manufactured parts.

STUDY LOAD

Type	Hours	Percentage
Guided activities	6,0	4.00
Self study	102,0	68.00
Hours large group	21,0	14.00
Hours small group	21,0	14.00

Total learning time: 150 h



CONTENTS

Additive manufacturing

Description:

- Additive Manufacturing Techniques (AM).
- Materials used in the- Additive manufacturing of plastics, metals and ceramics.
- Design of the manufacturing process.
- Definition of the different manufacturing parameters.
- Mechanical, electronic and computer operation of machines for the manufacture of additives.

Specific objectives:

1. Know the different AM techniques available on the market
2. Know the different materials that are used to make pieces for AM
3. Learn to design the manufacturing process of a piece through different AM techniques

Full-or-part-time: 8h

Theory classes: 4h

Practical classes: 4h

Subtractive Manufacturing processes

Description:

- Laser and irradiation technologies: interactions between radiation and matter. Modifications of surface. Laser cutting and engraving. Type of laser.
- Superfinancing operations: operations used for the different groups of materials, characteristics, manufacturing parameters.
- Advanced tool materials. Efficiency and ecological impact of the materials of the tool. Composites CMC-MMC. Coatings Selection of tool materials. Answer of the materials to the conformation.

Specific objectives:

1. Deepen the knowledge of different non-conventional substratum manufacturing processes and their characteristics
2. Learn to evaluate the manufacturing parameters of these processes
3. Know advanced materials to manufacture cutting tools, as well as their characteristics

Full-or-part-time: 10h

Theory classes: 6h

Practical classes: 4h

Plastic deformation processes

Description:

- Moderate and severe plastic forming processes.
- Rotary and incremental process.
- Severe conformation of plastics

Specific objectives:

1. To learn more about the techniques of forming based on the plastic deformation of the materials
2. Understand the microstructural evolution of materials subjected to plastic forming
3. Technological applications of plastic forming

Full-or-part-time: 8h

Theory classes: 4h

Practical classes: 4h



Advanced characterization of materials techniques

Description:

- Advanced techniques for characterizing the properties of different groups of materials. Microscopes and spectroscopies.
- Advanced techniques for the characterization of dimensional and surface properties of manufactured products.

Specific objectives:

1. Deepening in the knowledge of different techniques used in the characterization of the properties of the different groups of materials used in the manufacture of pieces
2. Increase knowledge about the characterization of dimensional and surface properties of products manufactured by different technologies.

Full-or-part-time: 10h

Theory classes: 4h

Practical classes: 6h

Optimization and quality control of manufacturing processes

Description:

- Experiment design techniques (DOE).
- Statistical analysis of the results.
- Methods and techniques for modeling the manufacturing processes.

Specific objectives:

1. Learn to use DOE techniques for the conception, realization and analysis of experiments in the manufacture of pieces
2. Introduction to knowledge about other manufacturing process modeling techniques

Full-or-part-time: 8h

Theory classes: 4h

Practical classes: 4h

GRADING SYSTEM

The final mark is given over 10. A continuous evaluation system will be followed that includes the following items with the respective relative weights:

Final exam on the whole course - 30%

Paper on severe plastic deformation and oral defense - 25%

Laboratory practice reports - 20%

Classroom work (related to the flipped classroom and proposed exercises) - 25%

This subject does not have a reassessment test

BIBLIOGRAPHY

Basic:

- Singh Kalsi, Sukhminderbir. Burnishing Of EN-31. Saarbrücken: LAP LAMBERT Academic Publishing, [2015]. ISBN 9783659819858.
- Martín Llorente, Óscar. Problemas resueltos de mecanizado de metales. Valladolid: Ediciones Universidad de Valladolid, [2018]. ISBN 9788484489597.
- Curry, Guy L; Feldman, Richard Martin. Manufacturing systems modeling and analysis [on line]. 2nd ed. Berlin ; Heidelberg: Springer, cop. 2011 [Consultation: 15/04/2020]. Available on: <http://dx.doi.org/10.1007/978-3-642-16618-1>. ISBN 9783642166181.
- ASM handbook. Vol. 5, Surface engineering. 10th ed. Materials Park, Ohio: ASM International, 1999. ISBN 087170384X.